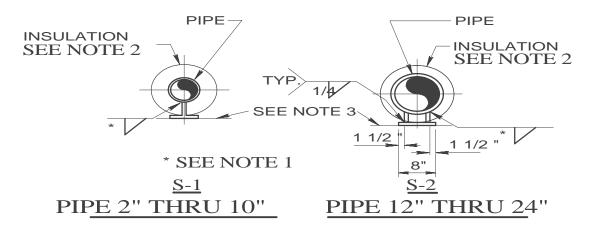
TI 810-32 10 January 2002



HEAT INSULATED PIPING (100^F - 750^F)			
SHOES FOR CARBON STEEL PIPE			
TYPI	MATERIAL		
	STEEL	ASTM	SIZE
S-1	CARBON	I A-36	ST 6 X 15.9 X 16" LONG
S-2	CARBON	I A-36	1 PLATE 8" X 16" X 1/4 " THK. (HORIZ.)
			2 PLATES 6" X 16" X 1/4 " THK. (VERT.)

NOTES:

- 1. WELD THICKNESS SHALL BE SAME AS PIPE SHOE OR PIPE WALL THICKNESS, WHICHEVER IS THINNEST.
- 2. WHERE INSULATION IS GREATER THAN SHOE HEIGHT, CUT AWAY INSULATION PARTIALLY WHERE IT INTERFERES WITH PIPE SHOES AND SUPPORTS.
- 3. SEE TABLE 4-1 FOR CHANNEL SUPPORT SCHEDULE.



Figure 4-1. Free Pipe Support Detail.